

Date: Monday, 9/24/2007 2:18:31 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CONSOLE SIDE RH (407 HI-SLOPE)
Job Number	: 34779		
Estimate Number	: 11003		
P.O. Number	: N/A	Part Number	: D26042
This Issue	: 9/24/2007 S.O. No. : N/A	Drawing Number	: D2604 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 9/21/2007 Type : MACHINED PARTS	Drawing Revision	: A1
Previous Run	:	Material	: N/A
Written By	: <u>JB 07-09-24</u>	Due Date	: 10/10/2007 Qty: 10 Um: Each
Checked & Approved By	:		
Comment	: Est. D 02.06.05 Added alodine finish TSR 1290 NG		
	Note: Issue with part number D2604-1		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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Comment: Qty.: 1.3289 sf(s)/Unit Total : 13.2888 sf(s)

2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1)

(M2024T3S.040) Batch m16331

JB 07-09-25



2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

JB 07-09-25

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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JB 07-09-25

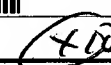
Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JB 07/02/05



canp

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Drawing Name: CONSOLE SIDE RH (407 HI-SLOPE)

Job Number: 34779

Part Number: D26042

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Deburr

Form as per Dwg D2604

SB 07/11/06

(10)

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

JP

07-11-07

(2 10)

7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

3 SP

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 185

7/11/08

SC

(10x)

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

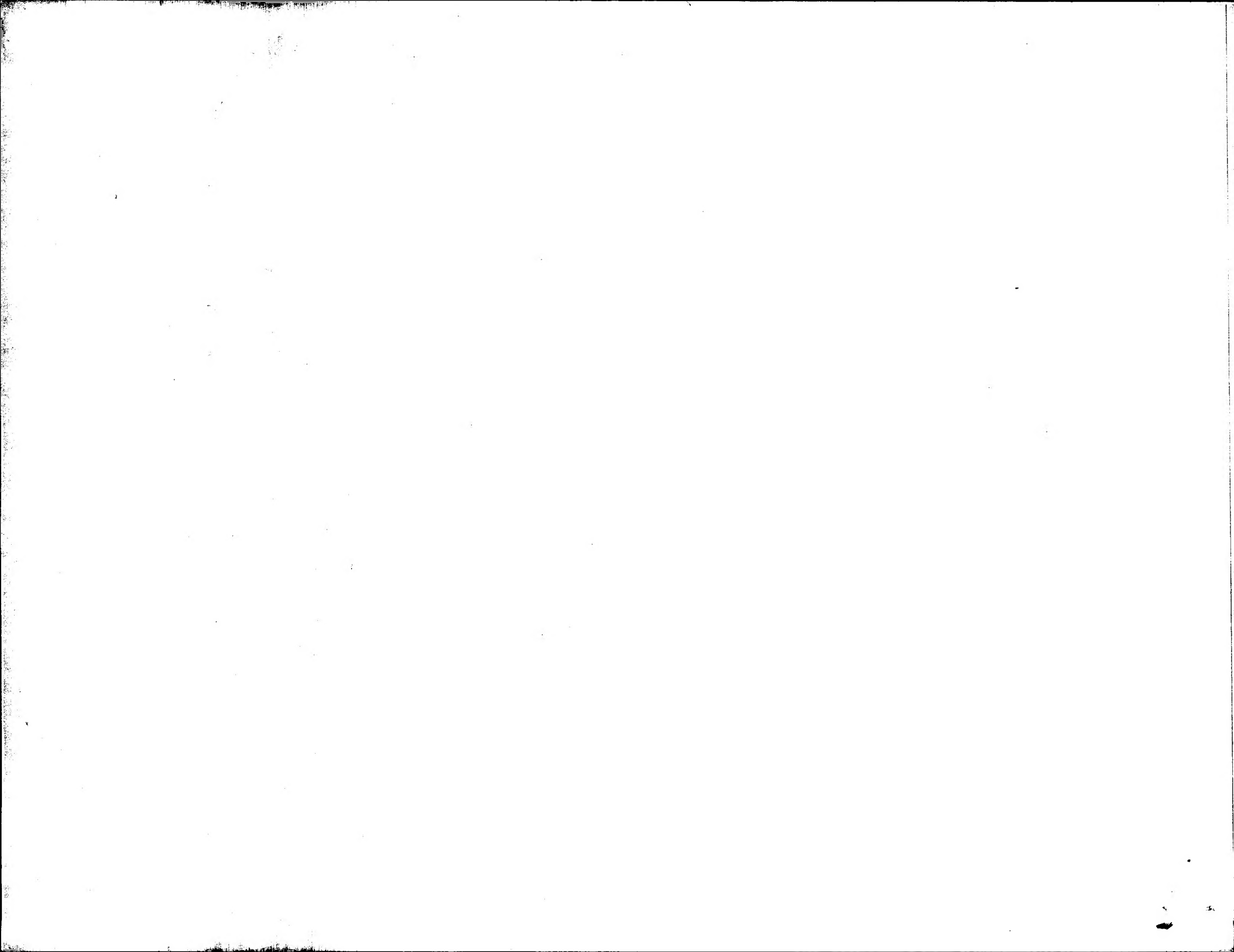
17/07/11/09

(10)

Job Completion



12 07.11.08

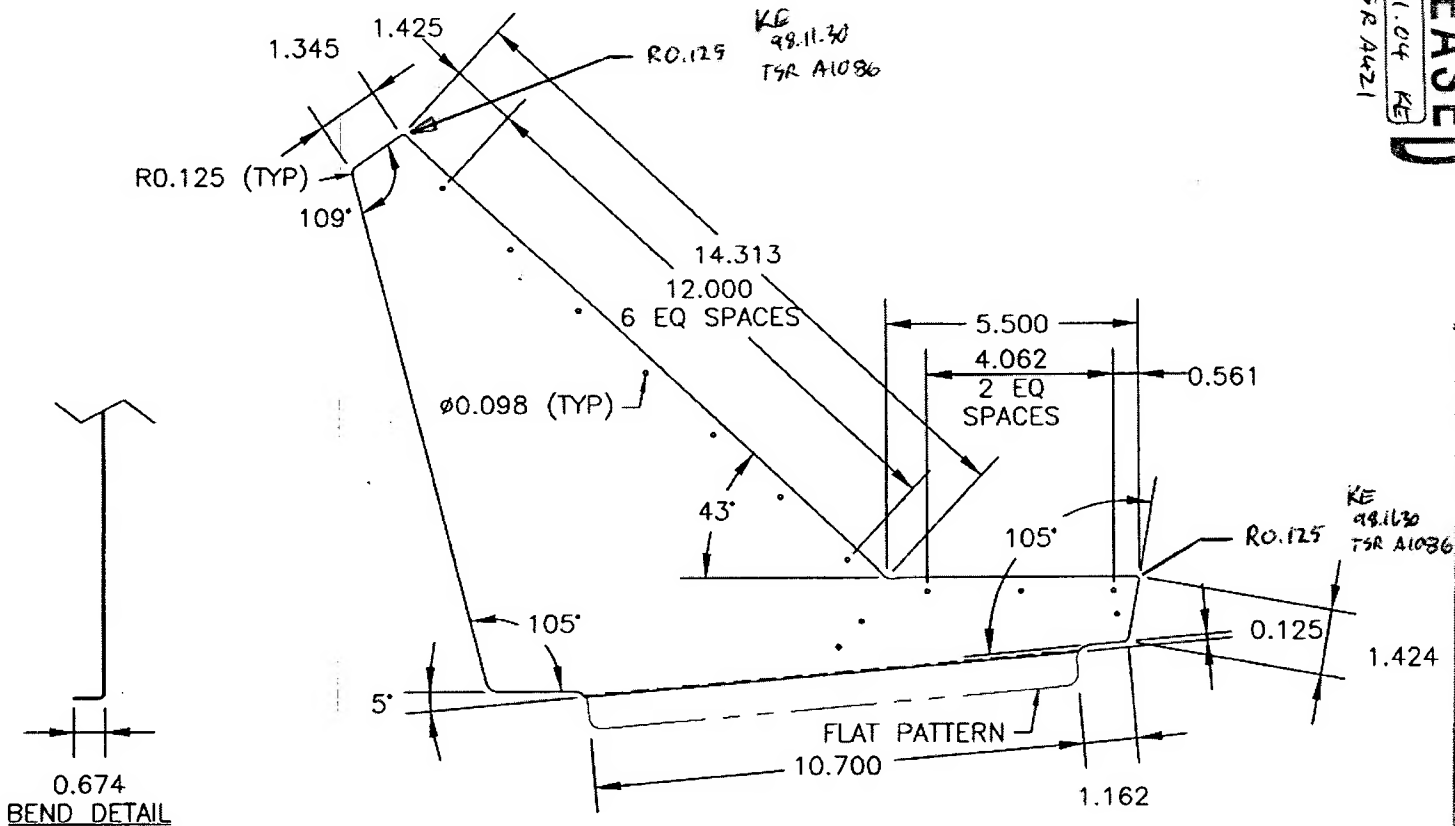


DART



DESIGN	DRAWN BY	DART AEROSPACE LTD	
	BW	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED KE	APPROVED KE	DRAWING NO.	REV. A
		D2604	SHEET 1 OF 1
DATE 97.10.24		TITLE CONSOLE SIDE	SCALE 1:4
A	97.10.24	D2604 WAS D206-547-23/	-24
AI	02.06.04	ADD FINISH	

RELEASED
97.11.04 KE
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2604
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 005 4.1 **AI**
D2604-1 SHOWN
D2604-2 OPPOSITE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. **34779**